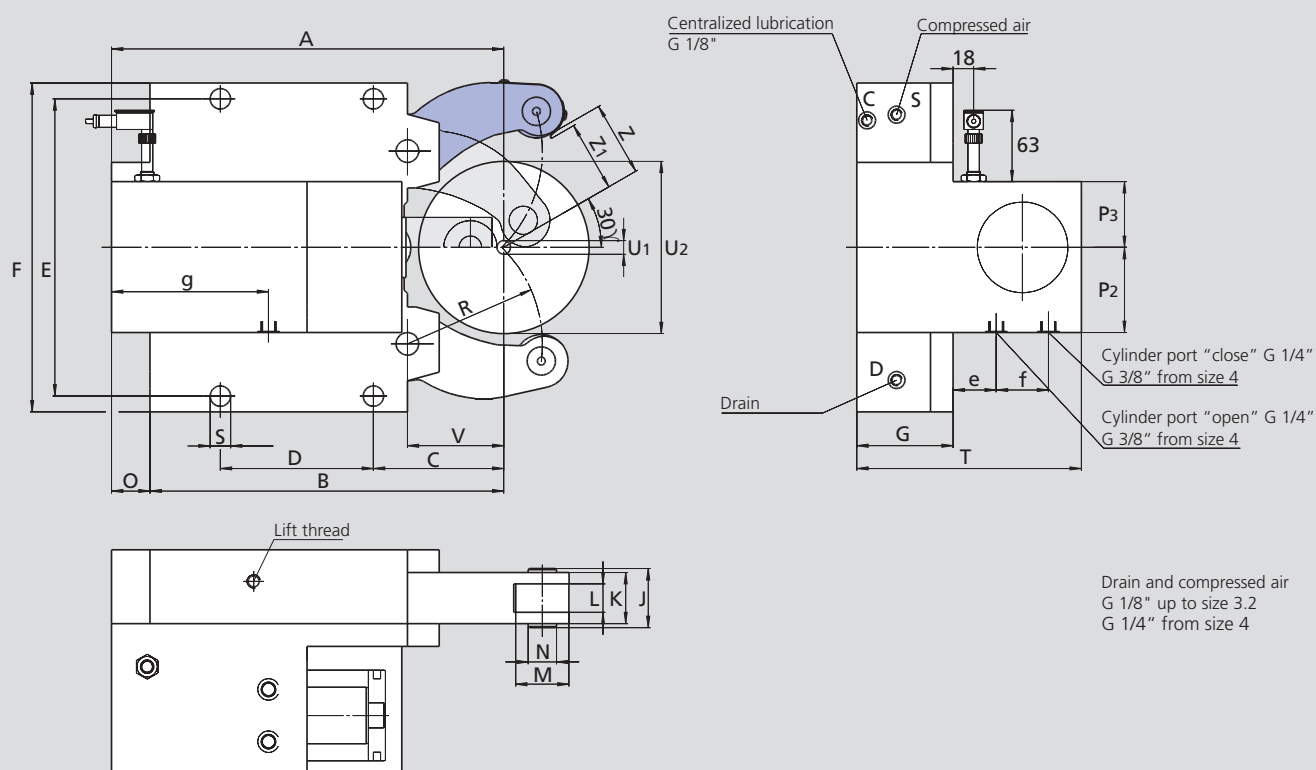


Extra compact with side mounted cylinder Additional pivoting upper arm for vertical loading

SLUA-B

Self-centering Steady Rests
Standard Line

■ Special sizes on request



Subject to technical changes
For more detailed information please ask for customer drawing

SMW-AUTOBLOK Type Size		SLUA-B 3	SLUA-B 3.1	SLUA-B 4	SLUA-B 5	SLUA-B 6
Centering range	U1	12	22	35	50	160
	U2	130	150	220	268	460**
	U1	16	22	35	50	160
	U2	130	150	220	268	460**
	Z	66	76	111	135	230**
	Z1	62	72	106.5	130	225**
	A	346	354	480	600.5	800
	B	312	320	448	510	709
	C	115	123	146	178	215
	D	135	135	240	270	330
	E	262	262	365	400	610/640
	F	290	290	400	440	680
	G	85	85	110	145	145
	J	52	52	67	83	83
	K	45	45	60	75	75
	L	25	25	25	29	29
Roller width	L	25	25	25	29	29
Roller diameter	M	47	47	52	62	80
Collar diameter	N	25	25	32	36	42
	O	34	34	32	90.5	91
	P2	75	75	68	85	87
	P3	58	58	85	85	104
	R	119	124	172	209	290
	S	18	18	23	23	27
	T	198	198	243.5	325	350
	V	85	93	128	160	175
	e	38	38	38.5	79.5	74.5
	f	46	46	66	66	96
	g	138.5	138.5	188	210	230
Piston area*	cm ²	19.6	19.6	47.7	47.7	136.8
Operating pressure min/max.	bar	8/60	8/60	8/60	8/80	8/70
Max. clamping force/roller	daN	1000	1000	1500	2000	3000
Centering accuracy within the whole range	mm	0.04	0.04	0.05	0.06	0.06
Repeatability accuracy	mm	0.007	0.007	0.007	0.01	0.01
Max. roller surface speed	m/min	725	725	715	600	560
Weight approx.	kg	45	46	106	175	483

* On request cylinder differing from standard available

** SLUA-B-6: Loading diameter U2 = 460 only under 19° installation

SLU-X® SLU-B	SLUA® SLUA®-B	■ Ordering review ■ Equipment
-------------------------------	--------------------------------	---

SLU-X Steady Rest with stroke control Steady Rest open via proximity switch (without proximity switch)*

Steady Rest size		1	2	3	3.1	3.2	4	5	5.1	6
SLU-X-M manual lubrication	Id. No.	127563	129001	129018	129196	129234	129141	129278	129291	-
SLU-X-Z central lubrication oil	Id. No.	127562	129000	129020	129195	129235	129140	129280	129292	-
SLU-X-OLD central lubrication oil & air	Id. No.	127564	129002	129019	129197	129236	129142	129279	129293	-
SLU-X-F central grease lubrication	Id. No.	129761	129762	129763	129764	129765	129766	129767	129768	-

SLU Steady Rest with stroke control Steady Rest open / closed via proximity switch

Steady Rest size		1	2	3	3.1	3.2	4	5	5.1	6
SLU-B-M manual lubrication	Id. No.	-	-	029865	029866	-	029867	029868	029909	029869
SLU-B-Z central lubrication oil	Id. No.	-	-	029855	029856	123929	029857	029858	029908	029859
SLU-B-Z-OLD central lubrication oil & air	Id. No.	-	-	029875	029876	-	029877	029878	029910	029879
SLUA-M manual lubrication	Id. No.	024458	024459	024460	024461	-	122546	024463	-	026591
SLUA-Z central lubrication oil	Id. No.	024482	024483	024673	024674	-	122545	024485	-	026593
SLUA-Z-OLD central lubrication oil & air	Id. No.	027656	027657	027658	027659	-	122547	027661	-	027662
SLUA-B-M manual lubrication	Id. No.	-	-	029870	029871	-	029872	029873	-	029874
SLUA-B-Z central lubrication oil	Id. No.	-	-	029860	029861	-	029862	029863	-	029864
SLUA-B-Z-OLD central lubrication oil & air	Id. No.	-	-	029880	029881	-	029882	029883	-	029884

Option: Linear diameter measuring system SCU-A/SCU-V

Type SLU-X, SLUA

■ denotes features included in standard range without extra charge

Steady Rest size	1	2	3	3.1	3.2	4	5	5.1	6
Fully sealed body (only SLU-X)	■	■	■	■	■	■	■	■	-
Safety valve	■	■	■	■	■	■	■	■	■
Stroke control (open position)	■	■	■	■	■	■	■	■	■
1 set swarf guard 3-piece	■	■	■	■	■	■	■	■	■
1 set cylindrical rollers	■	■	■	■	■	■	■	■	■
Connection for compressed air	■	■	■	■	■	■	■	■	■

Type SLU-B, SLUA-B

■ denotes features included in standard range without extra charge

Steady Rest size	1	2	3	3.1	3.2	4	5	5.1	6
Safety valve	-	-	■	■	■	■	■	■	■
Stroke control	-	-	■	■	■	■	■	■	■
1 set swarf guard 3-piece	-	-	■	■	■	■	■	■	■
1 set cylindrical rollers	-	-	■	■	■	■	■	■	■
Connection for compressed air	-	-	■	■	■	■	■	■	■

*Stroke control open / closed on request

- Ordering review
- Accessories and wearing parts

SLU-X®
SLU-B

SLUA®
SLUA®-B

Accessories and wearing parts

Type SLU-X, SLU-B, SLUA, SLUA-B

◆ denotes wearing parts, recommended stock items

Steady Rest size		1	2	3	3.1	3.2	4	5	5.1	6
Compact lubrication system for oil pressure lubrication Container 2.7 l, 220 V *,**		088707	088707	088707	088707	088707	088707	088707	088707	088707
Compact lubrication system for oil & air lubrication Container 2.7 l, 220 V *,**		088708	088708	088708	088708	088708	088708	088708	088708	088708
Eccenter fine adjustment compl. at lever arm (2 pcs. per Steady Rest) manual/central lubrication (SLU-A / SLU-B / SLU-AB)		not available	026120	018437	018437	018437	018444	018450	018450	026595
Eccenter fine adjustment compl. at lever arm (2 pcs. per Steady Rest) manual/central lubrication (SLU-X)		not available	127237	127240	127240	127240	128474	128584	128584	-
Inductive limit switch		087926	087926	087926	087926	087926	087926	087926	087926	087926
Swarf guard spring-loaded (SLU-A / SLU-B / SLU-AB)		◆ 025781	025760	025759	025759	025759	025758	025757	025757	026596
Swarf guard 3-piece (SLU-A / SLU-B / SLU-AB)		◆ 026115	026116	026117	026117	026117	026118	026119	026119	026597
Swarf guard 3-piece (SLU-X)		◆ 126171	026116	026117	026117	026117	026118	026119	026119	-
Roller stripper (2-piece) for middle piece (SLU-A / SLU-B / SLU-AB)		◆ 029795	029796	029797	029797	029797	029798	029799	029799	029800
Roller stripper (2-piece) for middle piece (SLU-X)		◆ 200155	200154	198950	198950	198950	196199	196200	196200	-
Rollers cylindrical design (SLU-A / SLU-B / SLU-AB)		◆ 017869	016952	016951	016951	016951	016953	018345	018345	026594
Rollers cylindrical design (SLU-X)		◆ 023122	016952	016951	016951	016951	016953	018345	018345	-
Rollers spherical design for travelling Steady Rest (SLU-A / SLU-B / SLU-AB)		◆ 016900	017658	018433	018433	018433	018443	019545	019545	121302
Rollers spherical design for travelling Steady Rest (SLU-X)		◆ 028738	017658	018433	018433	018433	018443	019545	019545	-
Adjustment device 1 set = 3 pieces		-	-	200178	200178	200178	200179	200179	200179	200179

* When placing an order please advise voltage

** On request 110 V available